





Extension Line 3 Madrid subway stations Villaverde Bajo and Ciudad de los Angeles

# I N D E X

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  (Reinforced concrete diaphragm wall with thixotropic slurry)
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#### CONCEPT

Diaphragm walls have prevailed in various fields of engineering. Initially used only for the construction of waterproof curtains in the ground, they are currently used in a number of elements (bearing structures, provisional or definitive retaining walls contention, etc.) that provide a solution to problems ranging from the underground excavation, such as parking lots or basements, side walls for underpasses, collectors, shafts, etc., to the waterproofing elements in embankment dams.

TERRATEST continued developing this technique through the experience transmitted by the uptake Company I.CO.S, S.A. which was the one that did the first works in the late 40's of construction of diaphragm walls with the use of thixotropic slurry.

Currently TERRATEST is one of the leading specialists in the ground engineering sector, thanks to the use of advanced equipment of large production capability that encompasses all commercial thicknesses from 0.45 m to 1.20 m.



#### Thickness of the wall:

 $0.45, 0.60, 0.80, 1.00, 1.20 \, m.$ 

#### Width of the panels:

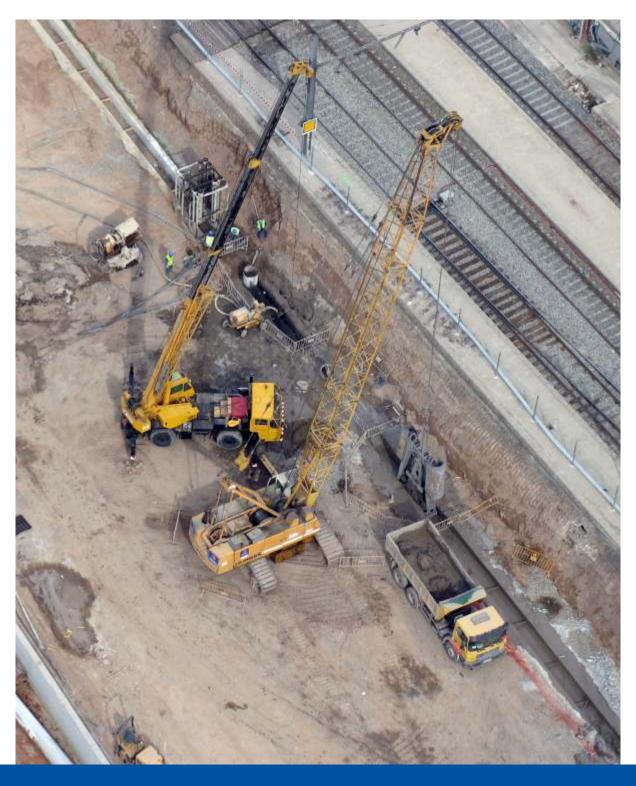
Initial panels:  $2.60\,\text{m}$  to  $4.20\,\text{m}$  (according to the type of grab). Successive panels: between  $5\,\text{y}$  7,20 m.

## Types of spoons

TERRATEST bases its experience in the use of suspended grabs, cable operated weights between 5 and 12 tons and openings between 2.60 m and 4.20 m. This type of grabs can accommodate virtually any type of ground and depth, presenting fewer deviations in depth and increasing the precision with its weight (working as a plumb).

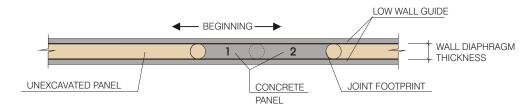


The circular joint has the advantages of providing a footprint that guides the grab in the excavation of the side panels, providing a good bond between adjacent concrete panels and increasing the path from the backfill that the water has to go through, increasing the impermeability of the joint.

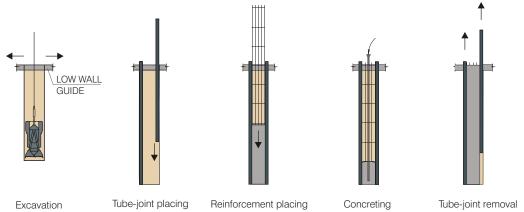


LAV Stretch Sant boi de Llobregat Hospitalet El Prat de Llobregat (Barcelona)

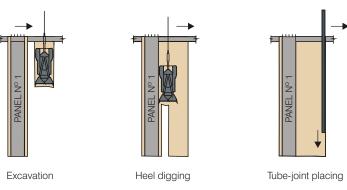
#### Panel execution



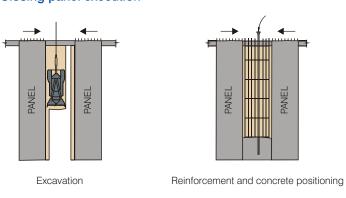
### Panel execution nº1

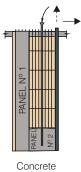


#### Panel execution nº2

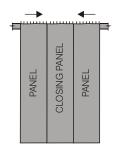


#### Closing panel execution





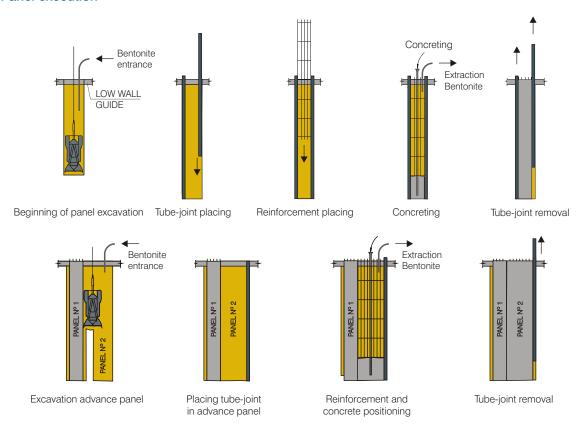
reinforcement positioning and removal of joint



Closing panel completion

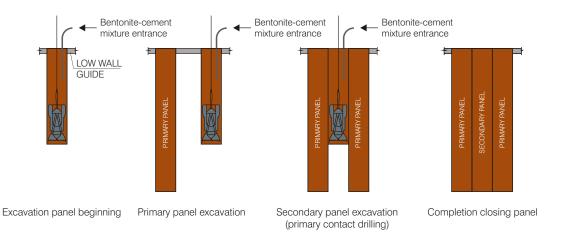
# IMPLEMENTATION METHODS. REINFORCED CONCRETE DIAPHRGAM WALL WITH THIXOTROPIC SLURRY

#### Panel execution



# 4 PLASTIC DIAPHRAGM WALL

#### Closing panel execution



The constitutive materials of the walls must meet the specifications given in the tender Project Specific Requirements.

For the choice of cement the aggressiveness of the soil, in accordance with the geotechnical report, must be taken into account.

The length of the reinforcement will be specified in the drawings as well as its composition, including the auxiliary stiffening parts.

The walls are concreted upwards using a Tremie pipe. Concrete, additionally to the resistance specified in the tender, must show the flow conditions needed to be placed without segregating or jamming the Tremie pipe. The following characteristics are recommended: 300 kg of cement per m3 of concrete, Abrams cone settlement between 16 and 20 cm, continuous grain size, recommending the use of a plasticizer retarder but not of superfluidizers.

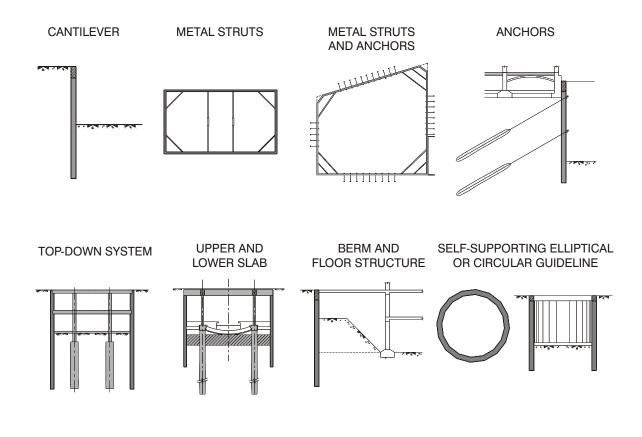


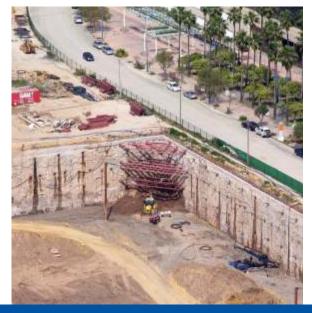




Armed and concrete placement through tremie pipe

Depending on the depth of excavation, ground features and the set of acting forces it might be necessary to brace the cut-off walls in one or more levels, as the excavation progresses. The following drawings schematically show the most commonly used systems.









Line 1 of Malaga Metro, stretch Renfe to Heroes de Sostoa and Juan XXII and Juan XXII to Dr Dominguez (Malaga)



Line 1 & 2 of Malaga Metro, Velazquez and Heroes de Sostoa stations



Extension of line 3 of Madrid Metro, Villaverde Bajo and Ciudad de los Angeles stations



Extension of Metro Madrid Line 2 to Las Rosas



Line 9 of Barcelona Metro



Line 2 of Barcelona Metro



Diaphragm Walls with Trench-Cutter for Barcelona Metro Line 9 Pozos Station



Line 3 & 5 of Valencia Metro



Underground railway line at Erandio (Bilbao)



Diagonal 0 Rambla Prim Passeig Taulat (Barcelona)



Line 3 & 5 of the underground parking in Plaza de la Glorieta (Alicante)



International Convention Center in the city of Madrid CICCM



Underground works on the M-30 Bridge San Isidro - Prague Bridge Prague bridge - SOUTHERN junction



Underground works on the M-30 Bridge San Isidro - Prague Bridge Prague bridge - SOUTHERN junction



Underground works on the M-30 Bridge San Isidro - Prague Bridge Prague bridge - SOUTHERN junction



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